



TECHNICAL DATA SHEET

FOAM SAFE ACTIVATOR

P/N 11144

DESCRIPTION

ICKYSTICKY® FOAM SAFE ACTIVATOR is a single component, solvent based surface accelerator designed to increase the speed cure of ICKYSTICKY® FOAM SAFE CA.

Forming strong bonds on most materials including foams and plastics,

ICKYSTICKY® FOAM SAFE ACTIVATOR increases gap filling and forming compatibility.

- COMPATIBLE FOR FOAM AND PLASTIC
- USE IN CONJUNCTION WITH ICKYSTICKY® FOAM SAFE CA
- SPEEDS UP CONSTRUCTION AND EXPANDS GAP FILLING CAPABILITIES

PHYSICAL PROPERTIES

Liquid

Composition	Heptane
Appearance	Clear
Viscosity	1 cps @ 25°C Brookfield LVF
Drying Time @ 20°C	<25 seconds
On Part Life	12 hours



APPLICATION INSTRUCTIONS

- All surfaces must be clean, dry, dust and grease free. Best result will be achieved with surfaces that have been lightly abraded immediately prior to bonding
- Allow to **dry completely**. If the accelerator is wet when placed together with the CA it will create too much heat and melt the foam.

DIRECTIONS FOR USE

TEST IN AN INCONSPICUOUS AREA FIRST.

1. To be used in conjunction with ICKYSTICKY® FOAM SAFE CA.
2. Ensure parts are clean and dry.
3. Apply a thin coating of FOAM SAFE ACTIVATOR to one surface to be bonded.
4. Allow the solvent time to evaporate until the surface is completely dry (approx 25 seconds). If the activator is wet when placed together with the CA it will create too much heat and melt the foam
5. Apply ICKYSTICKY® FOAM SAFE CA immediately after drying to the other surface or not more than 45 seconds thereafter. FOAM SAFE ACTIVATOR can be re-applied if necessary if there is a delay of more than 45 seconds between original FOAM SAFE ACTIVATOR and adhesive application.
6. Avoid CONTACT with bottle of ICKYSTICKY® FOAM SAFE CA as this will harden the contents.
7. STORE UPRIGHT IN A COOL AREA AWAY FROM SUNLIGHT OR HEAT SOURCES.

CAUTION

WARNING: HIGHLY FLAMMABLE. Contains Heptane. Use and store in a well-ventilated area, away from heat, sparks, open-flames and other ignition sources. Avoid contact with eyes and skin and breathing of vapours. In the event of skin or eye contact, flush thoroughly with water. In the event of accidental inhalation, remove to fresh air. If irritation persists, seek medical attention. STORE IN A WELL-VENTILATED PLACE PROTECTED AGAINST DIRECT SUNLIGHT AND HEAT SOURCES. KEEP CONTAINER TIGHTLY CLOSED. KEEP OUT OF REACH OF CHILDREN.



ICKYSTICKY® is a registered trademark of AFC INTERNATIONAL PTY LTD
21 Hobart Street Riverstone NSW 2765

PH: +61 2 9627 7125

www.ickysticky.com.au



The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which their products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made. It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application. Likewise, if the application, product specifications or manner in which our products are used require government approval or clearance, it is the sole responsibility of the user to obtain such authorization. The supplier warrants only that its products will meet its specifications. There is no use, nor any other express or implied warranty. The user's exclusive remedy and the supplier's sole liability is limited to refund of the purchase price or replacement of any product when to be otherwise than as warranted. The supplier will not be liable for incidental or consequential damages of any kind. Suggestions of uses should not be taken as inducements to infringe any patents.